

CERTIFICATE

The Certification Body for
Construction Products of TÜV Thüringen e.V.

certifies the company



Karl Klein Ventilatorenbau GmbH

Ahornweg 4
07616 Petersberg, Germany

has established and applies a quality system
according to

DIN EN ISO 3834-2

Comprehensive quality requirements

in the specified scope to the annex of certificate

report no.: **3218/62712/24**

certificate no.: **0090 152 1459**

certificate expires: **2024-03-17**



Valid only with hologram

Erfurt, 2024-03-18



revision status:
01 / 18.03.2024


V. Kharlashkin
Certification Body for
Construction Products
(Name, sign)



ANNEX TO CERTIFICATE No. 0090 152 1459 from 2024-03-18

Welding production facility	Karl Klein Ventilatorenbau GmbH Ahornweg 4, 07616 Petersberg, Germany		
Scope of Application	The Metal Construction Construction of fans and acoustic components Sound enclosures and sound booths Assembly and erection of prefabricated structures		
Applied standards (see EN ISO 3834-5)	ISO 9606-1, ISO 9606-5 ISO 14731 ISO 9712 ISO 15609-1, ISO 15614-1 ISO 13916, ISO/TR 17671-2, ISO/TR 17844 ISO 17635, ISO 17636-1, ISO 17636-2 ISO 17637, ISO 23277 ISO 17662 ISO 14555		
Dimensions of components	wall thickness bis 15 mm	length to 4000 mm	diameter to 4000 mm
Welding supervisor	Mr. Thorsten Pohl, Niveau B		
NDT coordinator	Mr. Thorsten Pohl, DIN EN ISO 9712 VT, PT and MT		
Welding process(-s) acc.to EN ISO 4063	Base material group(-s) acc. to CEN ISO/TR 15608		
135	1.1, 1.2 $R_{eH} \leq 355$ MPa 3.1 S690QL		
141	1.1, 1.2 $R_{eH} \leq 355$ MPa 8.1, 8.2 52		

This certificate does not replace verifications required in legal areas.

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.

